

QUICK MIX FLAT BLACK

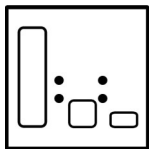
PRODUCT FEATURES

- Low Sheen Gloss
- No Streaking
- 2.8 VOC Compliant
- Choice of 3 Hardeners
- Gloss level can be adjusted by adding flattening agent
- Convenient Packaging



Part No	Description	Size	Case	Part No	Description	Size	Case
FACTORY PACKS				HARDENERS			
AQM-8184-1	Flat Black	GAL	2	BQM-8370-4	Fast (70° - 80°F)	QT	4
ADDITIVE				BQM-8370-6	Fast (70° - 80°F)	HP	6
AQM-8200-4	Flattening Agent	QT	6	BQM-8380-4	Medium (80° - 90°F)	QT	4
				BQM-8380-6	Medium (80° - 90°F)	HP	6
				BQM-8390-4	Slow (90°F and over)	QT	4
				BQM-8390-6	Slow (90°F and over)	HP	6

MIX RATIO



- 4 Parts QUICK MIX
- 1 Part Activator (see availability table for options)
- 1/2 Part Compliant Urethane Reducer

Note: Up to 1/2 part of AQM-8200-4 Flattening Agent may be added to reduce gloss. **Caution:** the addition of flattening agent may cause streaking of the paint.

ACRYLIC URETHANE SINGLE STAGE

DRY TIMES



@ 70°F

Air Dry

Dust Free	15 minutes
Flash	Can be applied wet on wet (2-5 min. flash)
Print Free	14 hours
Deliver	16 to 18 hours
Force Dry	Bake at 140°F for 30 to 40 minutes. Use only a slow hardener when force drying. Allow vehicle to cool down to room temperature before delivery

Note: All tests are performed at 70°F, a variation in temperature will affect the delivery time..

SPRAY GUN SETUP



Gravity or Siphon Feed	1.4 mm	7 to 10 PSI
HVLP		
Conventional	1.3 to 1.4 mm	45 to 55 PSI

APPLICATION

Apply 2 wet coats from a distance of 6 to 8 inches overlapping each coat 50% to 75%. **DO NOT SAND AND BUFF** the finish.

EQUIPMENT CLEANING

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

PRODUCT SAFETY INFORMATION

Before using any AXIS Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.