



PRODUCT FEATURES

- Hot Rod look to any color
- UV protection
- VOC compliant
- Excellent flow

FLAT CLEAR is a 2.1 VOC clear formulated to provide a HOT ROD look to any paint job while adding UV protection. It can be applied over a variety of base coats including our **DYNAMITE BASECOATS**. This two component urethane system with a 4:1 ratio offers a durable, fast dry

finish. This product is user-friendly, resulting in increased production.

AVAILABILITY

Description		Available in
CC900	Flat Clear	Gallons & Quarts
Activators		
CCB910	Activator	Quarts & Half-Pints

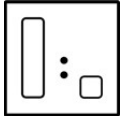
PHYSICAL PROPERTIES

Pot Life	2 hours	Weight Solids (RTS)	33.9%
Flash Point	1 °F	Theoretical Coverage @ 1 mil (A+B)	516 sq ft
Dry Film Build	2.0 to 2.5 mils	Inter Coat Adhesion	Excellent
Sprayable Viscosity (RTS)	17" to 22" #2 Zahn Cup	Humidity Resistant	Excellent
EPA VOC (RTS)	2.1 (lb/gal)	Mar Resistance	Excellent
Actual VOC (RTS)	0.94 (lb/gal)		

DRY TIMES @ 70°F

Dust Free	15 minutes
Flash	Allow 5 minutes between coats depending on shop temperature and humidity.
To Deliver	8 to 12 hours
Note	All tests are performed at 70°F, higher temperatures will provide faster drying times

MIX RATIO



4	Parts Clear	Clear
1	Part Activator	Activator

COLD SHOP CONDITIONS

For maximum performance, vehicle should be kept above 70°F. Temperatures below 65°F will severely retard dry times and through cure.

MIX CC900 THOROUGHLY BEFORE CATALYZING

SPRAY GUN SETUP



Gravity or Siphon Feed HVLP	1.3 to 1.4 mm	7 to 10 PSI
Conventional	1.3 to 1.4 mm	45 to 55 PSI

Note: The above recommendations will vary from gun to gun, follow manufacturers recommendation to properly adjust your gun.

APPLICATION



- Apply 2 to 3 wet coats from a distance of 5 to 7 inches; allow clear to flash for approximately 5 to 10 minutes before applying the next coat.
- **DO NOT SAND AND BUFF**

EQUIPMENT CLEANING

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

PRODUCT SAFETY INFORMATION

Before using any AXIS Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.